The world's first commercial Full Recovery DesalinationSM Enviro Water Minerals (EWM)







Location El Paso, Texas

Capacity 1.25 MGD

Value \$45 Million

Constructed 2016

Feed Water Quality 3,800 mg/L TDS

NorrisLeal Role: Engineering, design, construction and operations

The world's first commercial Full Recovery DesalinationsM plant is adjacent to El Paso Water's Kay Bailey Hutchinson Water Treatment facility will process waste brine that is currently being disposed of though deep well injection about 20 miles from the site.

The El Paso Full Recovery DesalinationsM plant was designed, constructed, and managed and operated by NorrisLeal. Overall, the project warranted more than 300 contracts/purchase orders will suppliers from around the world.

Construction began in February 2016 with completion and start-up in April 2017. This aggressive, 14-month construction timeline took a commitment and dedicated effort from the entire team of owners, engineers, contractors and suppliers.

The El Paso Facility is designed to:

- Produce approximately 2.1 million gallons per day (mgd) of potable quality water from 1 MGD brackish water combined with 1.25 MGD of waste bring concentrate
- Create marketable commodities from the brine, including hydrochloric acid, caustic soda, gypsum and magnesium hydroxide
- Generate no waste products from disposal Project received Award of Distinction at the Global Water Summit in Paris in April and the 2017 Innovate Water Supply Water Award from the TWDB



Global Water Summit, Paris, France – Award of Distinction, 2018



Texas Water Development Board – Innovative Water Supply Award, 2017